

ER20 Precision Collets

Features

- Standard 10 Microns @ 2D (0.0004" @ 2D)
- **RPC - Rust Preventative Coating**
ER-UP Precision 5 Microns @ 3D (0.0002" @ 3D)
- **RPC - Rust Preventative Coating—Hand Inspected @ Pioneer**
ER-UPP Precision 3 Microns @ 3D (0.0001" @ 3D)



ER20



ER20***UP
RPC - Rust
Preventative
Coating



ER20***UPP
RPC - Rust
Preventative
Coating
Hand Inspected
@ Pioneer

CAT40

CAT50

BT30

BT40

HSK 40E

HSK 63A

HSK 100A

STRAIGHT
SHANKS

COLLETS

PARTS &
ACCESS.

SHRINK
MACHINES

INDEXERS

ER20 Inch		General Purpose	Precision	Ultra-Precision
		10 Micron @ 2D	5 Micron @ 3D	3 Micron @ 3D
Inch	Inch	ER20	ER20UP Rust Preventative Coating	ER20UPP Rust Preventative Coating
Max	Min			
0.1250	0.0856	ER20-0125	ER20-0125UP	ER20-0125UPP
0.1563	0.1169	ER20-0156		
0.1875	0.1481	ER20-0187	ER20-0187UP	ER20-0187UPP
0.2188	0.1794	ER20-0218		
0.2500	0.2106	ER20-0250	ER20-0250UP	ER20-0250UPP
0.2813	0.2419	ER20-0281		
0.3125	0.2731	ER20-0312	ER20-0312UP	ER20-0312UPP
0.3438	0.3044	ER20-0344		
0.3750	0.3356	ER20-0375	ER20-0375UP	ER20-0375UPP
0.4063	0.3669	ER20-0406		
0.4375	0.3981	ER20-0438	ER20-0438UP	ER20-0438UPP
0.4688	0.4294	ER20-0469		
0.5000	0.4606	ER20-0500	ER20-0500UP	ER20-0500UPP

ER20 Metric		General Purpose	Precision	Ultra-Precision
		10 Micron @ 2D	5 Micron @ 3D	3 Micron @ 3D
Metric	Metric	ER20	ER20UP Rust Preventative Coating	ER20UPP Rust Preventative Coating
Max	Min			
1.0	0.5		ER20-M010UP*	ER20-M010UPP*
1.5	1.0		ER20-M015UP*	ER20-M015UPP*
2.0	1.5		ER20-M020UP*	ER20-M020UPP*
2.5	2.0		ER20-M025UP*	ER20-M025UPP*
3.0	2.0	ER20-M030	ER20-M030UP	ER20-M030UPP
3.5	2.5	ER20-M035	ER20-M035UP	ER20-M035UPP
4.0	3.0	ER20-M040	ER20-M040UP	ER20-M040UPP
5.0	4.0	ER20-M050	ER20-M050UP	ER20-M050UPP
6.0	5.0	ER20-M060	ER20-M060UP	ER20-M060UPP
7.0	6.0	ER20-M070	ER20-M070UP	ER20-M070UPP
8.0	7.0	ER20-M080	ER20-M080UP	ER20-M080UPP
9.0	8.0	ER20-M090	ER20-M090UP	ER20-M090UPP
10.0	9.0	ER20-M100	ER20-M100UP	ER20-M100UPP
11.0	10.0	ER20-M110	ER20-M110UP	ER20-M110UPP
12.0	11.0	ER20-M120	ER20-M120UP	ER20-M120UPP
13.0	12.0	ER20-M130	ER20-M130UP	ER20-M130UPP

* Anti-Rust Coated Steel, 3mm RPC - Rust Preventative Coating

ER20 Collet Sets			General Purpose	Ultra-Precision
			10 Micron @ 2D	5 Micron @ 3D
QTY	Sizes	Incr.	ER20	ER20UP Rust Preventative Coating
12	5/32-1/2	1/32	ER20 ISET 12PCS	
7	1/8-1/2	1/16		ER20 ISET UP SUM - 7PCS
11	3-13mm	1mm	ER20 MSET 11PCS	
11	3-13mm	1mm		ER20 MSET UP SUM - 11PCS

* Items stocked in Germany

