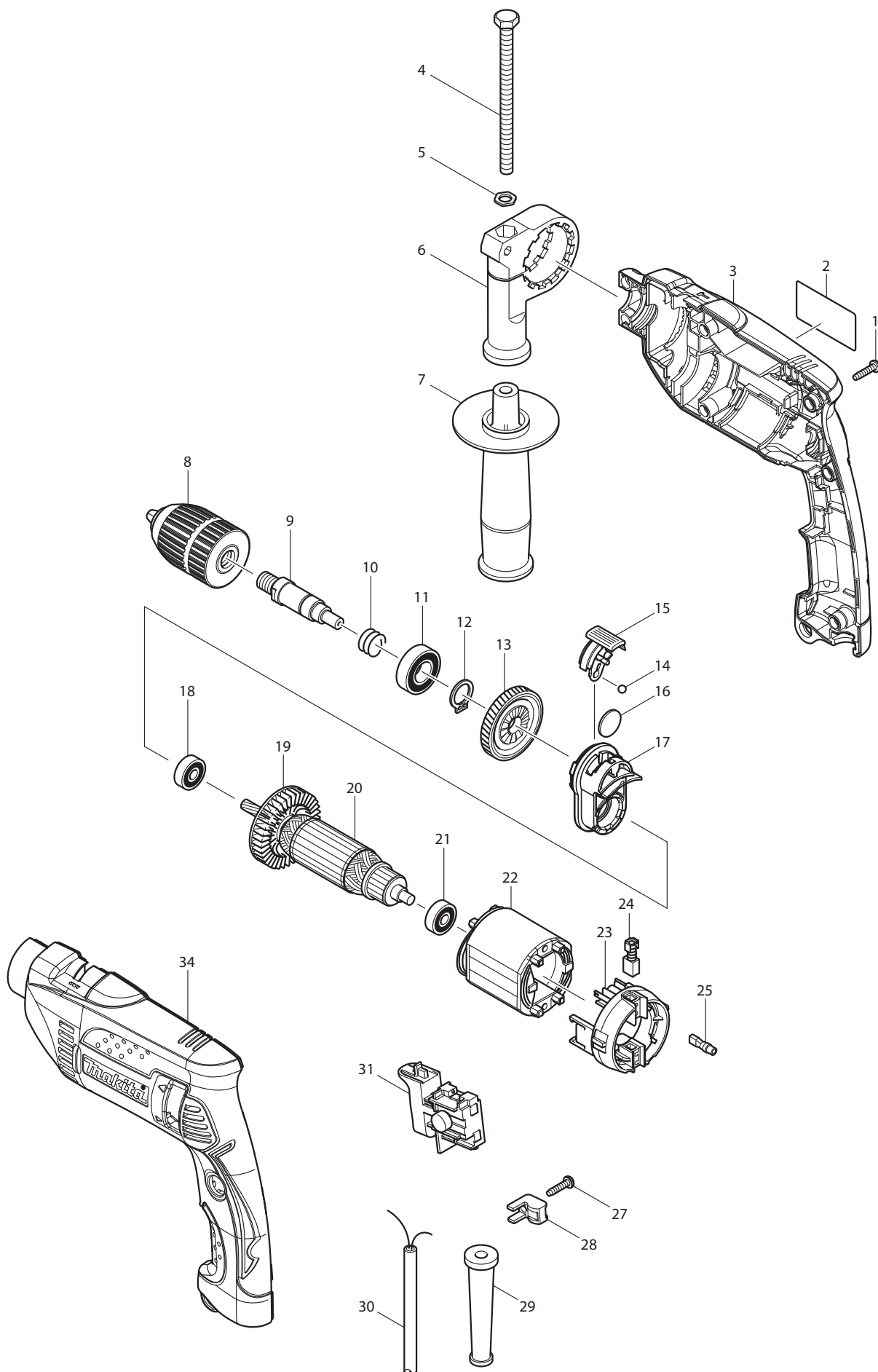




## Model HP1641K Parts List

A = Standard Equipment

○ = Circuit Diagram

| Fig. | Part No. | Description                    | Q'ty | Unit |
|------|----------|--------------------------------|------|------|
| 1    | 265995-6 | TAPPING SCREW 4X18             | 7    | PC.  |
| 2    | 866006-6 | N/A                            | 1    |      |
| 3    | 188611-2 | HOUSING SET                    | 1    |      |
| C10  | 345399-9 | PLATE                          | 2    | PC.  |
| D10  |          | INC. 34                        |      |      |
| 4    | 921923-8 | HEX. BOLT M8X120               | 1    | PC.  |
| 5    | 345280-4 | HEX. WASHER                    | 1    | PC.  |
| 6    | 417630-4 | GRIP BASE                      | 1    | PC.  |
| 7    | 153503-4 | GRIP 36 COMPLETE               | 1    | PC.  |
| 8    | 194073-4 | KEYLESS DRILL CHUCK            | 1    | PC.  |
| 9    | 324397-6 | SPINDLE                        | 1    | PC.  |
| 10   | 233389-3 | COMPRESSION SPRING 15          | 1    | PC.  |
| 11   | 211201-7 | BALL BEARING 6002LLB           | 1    | PC.  |
| 12   | 961055-9 | RETAINING RING S-15            | 1    | PC.  |
| 13   | 226579-5 | HELICAL GEAR 45                | 1    | PC.  |
| 14   | 216018-3 | STEEL BALL 5.0                 | 1    | PC.  |
| 15   | 418319-7 | CHANGE LEVER                   | 1    | PC.  |
| 16   | 345354-1 | PLATE 19                       | 1    | PC.  |
| 17   | 153831-7 | CAM HOLDER COMPLETE            | 1    | PC.  |
| 18   | 210023-2 | BALL BEARING 627DDW            | 1    | PC.  |
| 19   | 240067-8 | FAN 55                         | 1    | PC.  |
| 20   | 517456-5 | ARMATURE ASS'Y 115V            | 1    | PC.  |
| D10  |          | INC. 18,19,21                  |      |      |
| 21   | 211028-5 | BALL BEARING 627LB             | 1    | PC.  |
| 22   | 633566-1 | FIELD 115V                     | 1    | PC.  |
| 23   | 638237-5 | BRUSH HOLDER UNIT              | 1    | PC.  |
| 24   | 191927-6 | CARBON BRUSH CB-407            | 1    | SET  |
| 25   | 686038-5 | RECEPTACLE SLEEVE              | 2    | PC.  |
| 27   | 265995-6 | TAPPING SCREW 4X18             | 1    | PC.  |
| 28   | 687260-7 | STRAIN RELIEF                  | 1    | PC.  |
| 29   | 682502-4 | CORD GUARD 8-85                | 1    | PC.  |
| 30   | 664064-4 | POWER SUPPLY CORD (2x18x8, SJ) | 1    | PC.  |
| 31   | 650570-5 | SWITCH TG843TB-2               | 1    | PC.  |
| 34   | 188611-2 | HOUSING SET                    | 1    |      |
| C10  | 345399-9 | PLATE                          | 2    | PC.  |
| D10  |          | INC. 3                         |      |      |
| A01  | 324219-0 | DEPTH GAUGE                    | 1    | PC.  |
| A02  | 824877-7 | PLASTIC CARRYING CASE          | 1    | PC.  |
| D01  | 654025-2 | RECEPTACLE FS2.8B-1.25-5       | 2    | PC.  |
| D02  | 654593-5 | SPLICE                         | 2    | PC.  |