SAFETY DATA SHEET

1. Identification

Product identifier **Silicone Mold Release**

Other means of identification

Product code 03300

Recommended use Mold release

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name CRC Industries, Inc.

Address 885 Louis Dr.
Warminster, PA 18974 US

Telephone

General Information 215-674-4300

Technical Assistance 800-521-3168

Customer Service 800-272-4620

24-Hour Emergency (CHEMTREC) 800-424-9300 (US)
703-527-3887 (International)

Website www.crcindustries.com

2. Hazard(s) identification

Physical hazards	Flammable aerosols	Category 2
	Gases under pressure	Liquefied gas
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Carcinogenicity	Category 2
	Reproductive toxicity	Category 1B
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Specific target organ toxicity, repeated exposure	Category 2 (kidney, liver, nervous system)
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3

OSHA defined hazards Not classified.

Label elements

Signal word Danger

Hazard statement Flammable aerosol. Contains gas under pressure; may explode if heated. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of causing cancer. May damage fertility or the unborn child. May cause damage to organs (kidney, liver, nervous system) through prolonged or repeated exposure. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Do not breathe mist or vapor. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling. Avoid release to the environment.
Response	If on skin: Wash with plenty of water. If skin irritation occurs: Get medical attention. Take off contaminated clothing and wash before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. If exposed or concerned: Get medical attention.
Storage	Store in a well-ventilated place. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Exposure to high temperature may cause can to burst.
Disposal	Dispose of contents/container in accordance with local/regional/national regulations.
Hazard(s) not otherwise classified (HNOC)	None known.

Supplemental information

When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen bromide.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
dimethyl ether		115-10-6	60 - 70
n-propyl bromide	1-bromopropane	106-94-5	20 - 30
polydimethylsiloxane		63148-62-9	3 - 5

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	In the unlikely event of swallowing contact a physician or poison control center. Rinse mouth.
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Narcosis. Headache. Nausea, vomiting. Behavioral changes. Decrease in motor functions. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. Edema. Jaundice. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Foam. Dry powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	Contents under pressure. Pressurized container may rupture when exposed to heat or flame. During fire, gases hazardous to health may be formed. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen bromide.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

Fire-fighting equipment/instructions	In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up.
General fire hazards	Flammable aerosol. Contents under pressure. Pressurized container may rupture when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. The product is immiscible with water and will spread on the water surface. Prevent product from entering drains. Stop the flow of material, if this is without risk. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. Do not breathe mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices. For product usage instructions, please see the product label.
Conditions for safe storage, including any incompatibilities	Level 2 Aerosol. Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
n-propyl bromide (CAS 106-94-5)	TWA	0.1 ppm

US. AIHA Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
dimethyl ether (CAS 115-10-6)	TWA	1880 mg/m3 1000 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US - California OELs: Skin designation

n-propyl bromide (CAS 106-94-5) Can be absorbed through the skin.

Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear protective gloves such as: Polyvinyl alcohol (PVA). Viton/butyl. Laminate film.
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	Use a NIOSH-approved cartridge respirator with an organic vapor cartridge unless exposure is below the TLV. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Aerosol.
Color	Colorless.
Odor	Slight.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	< -50 °F (< -45.6 °C)
Initial boiling point and boiling range	159.8 °F (71 °C) estimated
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapor pressure	139 mm Hg (70 °F (21.11 °C))
Vapor density	Not available.
Relative density	0.78
Solubility (water)	Insoluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	914 °F (490 °C) estimated
Decomposition temperature	Not available.
Viscosity (kinematic)	Not available.
Percent volatile	97 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen bromide. Contact with incompatible materials.
Incompatible materials	Alkaline earth metals. Oxidizing agents. Bases. Reactive metals. Natural rubber.

Hazardous decomposition products Hydrogen bromide. Carbon oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause damage to organs through prolonged or repeated exposure by inhalation. May cause drowsiness and dizziness. Headache. Nausea, vomiting. May cause irritation to the respiratory system.

Skin contact Causes skin irritation.

Eye contact Causes serious eye irritation.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics May cause drowsiness and dizziness. Narcosis. Headache. Nausea, vomiting. Behavioral changes. Decrease in motor functions. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. Edema. Jaundice.

Information on toxicological effects

Acute toxicity None known.

Components	Species	Test Results
dimethyl ether (CAS 115-10-6)		
Acute		
Inhalation		
LC50	Rat	164000 ppm, 4 Hours
		308.5 mg/l, 4 hours
n-propyl bromide (CAS 106-94-5)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Inhalation		
LC50	Rat	14374 ppm, 4 hours
Oral		
LD50	Rat	4260 mg/kg
polydimethylsiloxane (CAS 63148-62-9)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Oral		
LD50	Rat	> 10000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

n-propyl bromide (CAS 106-94-5) 2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

n-propyl bromide (CAS 106-94-5) Reasonably Anticipated to be a Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Reproductive toxicity May damage fertility or the unborn child.

Specific target organ toxicity - single exposure	May cause respiratory irritation. May cause drowsiness and dizziness.
Specific target organ toxicity - repeated exposure	May cause damage to organs (kidney, liver, nervous system) through prolonged or repeated exposure.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Components		Species	Test Results
n-propyl bromide (CAS 106-94-5)			
Aquatic			
Fish	LC50	Fathead minnow (Pimephales promelas)	67.3 mg/l, 96 hours
polydimethylsiloxane (CAS 63148-62-9)			
Aquatic			
Fish	LC50	Channel catfish (Ictalurus punctatus)	2.36 - 4.15 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability

Hydrolysis

Half-life (Hydrolysis)

n-propyl bromide	26 days

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

dimethyl ether	0.1
n-propyl bromide	2.1

Bioconcentration factor (BCF)

n-propyl bromide	23

Mobility in soil	No data available.
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal of waste from residues / unused products	The dispensed liquid product is not a RCRA hazardous waste (See 40 CFR Part 261.20 - 261.33). Empty container can be recycled. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.
Hazardous waste code	Not regulated.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1950
UN proper shipping name	Aerosols, flammable, Limited Quantity
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	N82
Packaging exceptions	306
Packaging non bulk	None
Packaging bulk	None

IATA

UN number	UN1950
UN proper shipping name	Aerosols, flammable, Limited Quantity
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not applicable.
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN1950
UN proper shipping name	AEROSOLS, Limited Quantity
Transport hazard class(es)	
Class	2
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	No.
EmS	Not available.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

n-propyl bromide (CAS 106-94-5)

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

CERCLA Hazardous Substances: Reportable quantity

Not listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

dimethyl ether (CAS 115-10-6)

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 Hazard categories	Immediate Hazard - Yes Delayed Hazard - Yes Fire Hazard - Yes Pressure Hazard - Yes Reactivity Hazard - No

SARA 302 Extremely hazardous substance No

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

n-propyl bromide (CAS 106-94-5)

US. New Jersey Worker and Community Right-to-Know Act

dimethyl ether (CAS 115-10-6)
n-propyl bromide (CAS 106-94-5)

US. Massachusetts RTK - Substance List

dimethyl ether (CAS 115-10-6)
n-propyl bromide (CAS 106-94-5)

US. Pennsylvania Worker and Community Right-to-Know Law

dimethyl ether (CAS 115-10-6)
n-propyl bromide (CAS 106-94-5)

US. Rhode Island RTK

dimethyl ether (CAS 115-10-6)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

US - California Proposition 65 - CRT: Listed date/Developmental toxin

n-propyl bromide (CAS 106-94-5) Listed: December 7, 2004

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

n-propyl bromide (CAS 106-94-5) Listed: December 7, 2004

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

n-propyl bromide (CAS 106-94-5) Listed: December 7, 2004

Volatile organic compounds (VOC) regulations

EPA

Aerosol coatings (40 CFR 59, Subpt. E) Not regulated

State

Aerosol coatings This product is regulated as a Mold Release Coating. This product is compliant for sale in all 50 states.

Maximum incremental reactivity (MIR) 0.68

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 02-10-2015

Revision date 12-27-2016

Prepared by	Allison Cho
Version #	04
Further information	Not available.
HMIS® ratings	Health: 2* Flammability: 2 Physical hazard: 0 Personal protection: B
NFPA ratings	Health: 2 Flammability: 2 Instability: 0
NFPA ratings	
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Revision Information	This document has undergone significant changes and should be reviewed in its entirety.