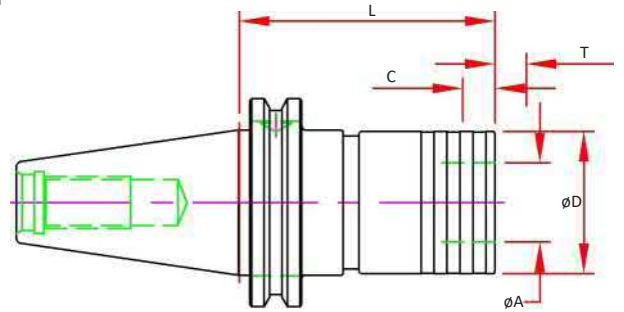


TC - Tension & Compression Holders

Features

- Tension and Compression Stroke for improved tap life
- Pressure Point Mechanism to increase the cutting pressure and ensure a positive start
- Size 3 includes pull to release system to prevent damage from over stroke
- TC Holders are not designed for Coolant Thru
- For use with both RA and TC adapters
 - TC for machines with limited "Z" control
- 2 Piece Design is assembled Straight Shank Tap Holder with End Mill Adapter
- Tapers are ground better than AT3 for optimal T.I.R.

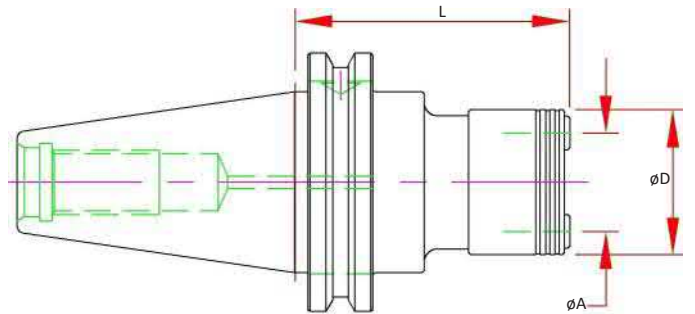


Size	Dual Contact Spindle Part Number	Standard Spindle Part Number	2 Piece Design	Capacity	A	D	L	T Tension	C Comp.
1		CAT50-TC1-0320	Y	#6-9/16	0.75	1.42	3.20	0.30	0.30
1	CAT50-TC1-0558-B	CAT50-TC1-0558	Y	#6-9/16	0.75	1.42	5.58	0.30	0.30
2		CAT50-TC2-0418	Y	5/16-7/8	1.22	2.09	4.18	0.49	0.49
2	CAT50-TC2-0636-B	CAT50-TC2-0636	Y	5/16-7/8	1.22	2.09	6.36	0.49	0.49
3		CAT50-TC3-0704	Y	9/16-1-3/8	1.89	3.07	7.04	0.79	0.79
3	CAT50-TC3-0904-B	CAT50-TC3-0904	Y	9/16-1-3/8	1.89	3.07	9.04	0.79	0.79

RT - Rigid QC Tap Holders

Features

- Body - Coolant Thru Center
- Tapers are ground better than AT3 for optimal T.I.R.
- **For use with RA Adapters Only!**



Size	Dual Contact Spindle Part Number	Standard Spindle Part Number	2 Piece Design	Capacity	A	D	L Projection
1		CAT50-RT1-320	Y	#6-9/16	0.75	1.34	3.20
1	CAT50-RT1-0557-B	CAT50-RT1-0557	Y	#6-9/16	0.75	1.34	5.57
2		CAT50-RT2-0399	Y	5/16-7/8	1.22	1.93	3.99
2	CAT50-RT2-0636-B	CAT50-RT2-0636	Y	5/16-7/8	1.22	1.93	6.36
3		CAT50-RT3-0575	Y	9/16-1-3/8	1.89	2.89	5.75
3	CAT50-RT3-0774-B	CAT50-RT3-0774	Y	9/16-1-3/8	1.89	2.89	7.74



CAT40
CAT 50
 BT30
 BT40
 HSK 40E
 HSK 63A
 HSK 100A
 STRAIGHT SHANKS
 COLLETS
 PARTS & ACCESS.
 SHRINK MACHINES
 INDEXERS